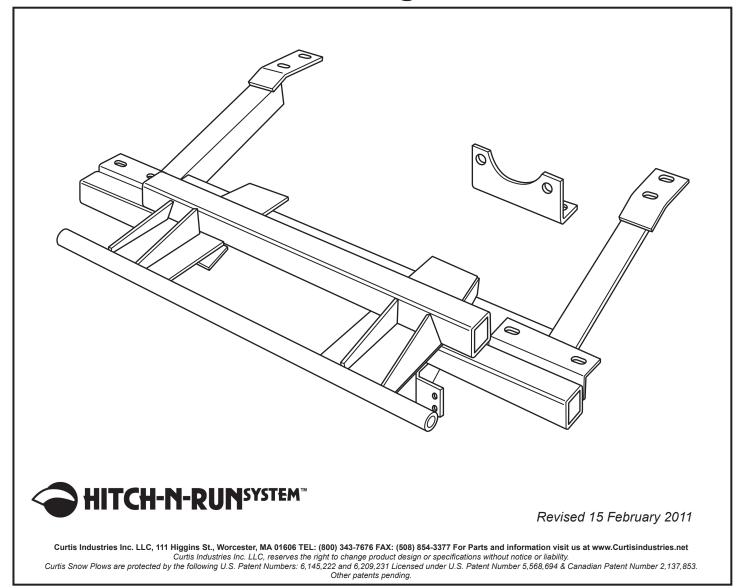


# 2005 - Dodge Durango (With Max. GVWR & Max. FGAWR ONLY)

## **Vehicle Mounting Kit: 1FK34**



### **1FK34 Vehicle Mount Kit Parts List**

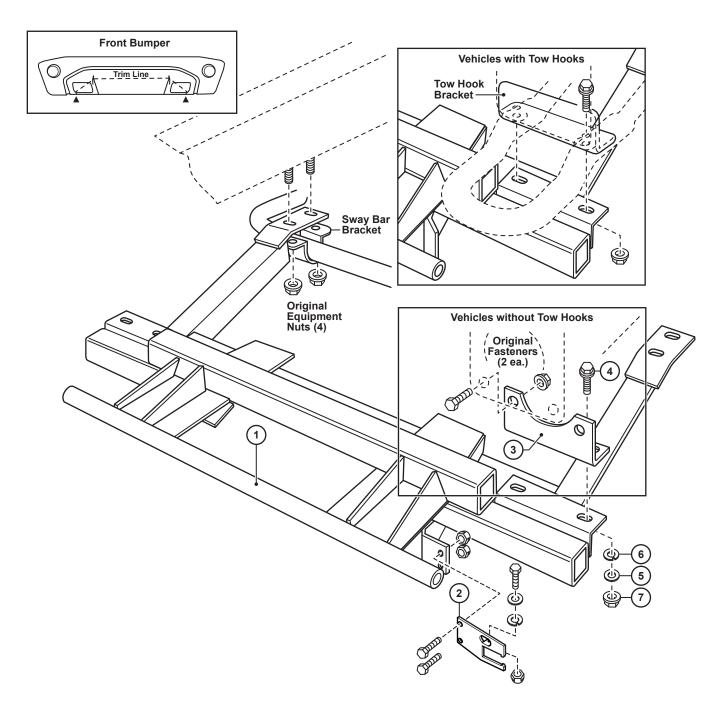
Item #	Description	Qty.
1	Mounting Frame	1
3	Bumper Mounting Bracket	2
Hardware Bag Components Included In This Kit		
4	1/2"-13 x 1-1/2" Hex Head Bolt, Gr. 5, Plated	4
5	1/2" Flat Washer, Plated	4
6	1/2" Lock Washer, Plated	4
7	1/2"-13 Hex Nut, Plated	4
Hardware Components Included In Plow Kit		
2	Dual Plug Harness Bracket	1
-	10-32 x 3/4" Hex Head Screw, Plated	2
-	10-32 Nylock Lock Nut, Plated	2
-	8-32 x 1" Hex Head Screw, Plated	1
-	8-32 Nylock Lock Nut, Plated	1
-	#8 Nylon Flat Washer, 3/4" O.D.	1
-	#8 Flat Washer, SAE, Plated	1



It is highly recommended that front "helper springs", "airshocks", or other similar devices be installed onto this vehicle to prevent the front suspension from "bottoming out" while carrying a snow plow.

Vehicle must be properly "ballasted" by placing ballast weight behind the centerline of Rear Axle so that no more than 62% of the total weight of the Vehicle, Snow Plow, Driver, Ballast weight, (and any cargo) is placed on the Front Axle while at the same time not exceeding the Gross Vehicle Weight Rating and Front or Rear Gross Axle Weight Ratings.

#### **1FK34 Mounting**



Curtis Industries, LLC. reserves the right to change product design or specifications without notice or liability. Curtis Snow Plows and Truck equipment should only be used on vehicles equipped with the manufacturer's Snow Plow preparation package. Snow Plowing without the original snow plow preparation package may damage your vehicle and the added weight of the equipment may impair the operation and control of the vehicle.

## 1FK34: 2005 - Dodge Durango

## **Mounting Kit Installation Instructions**

## **1. VEHICLE PREPARATION**

- (1a.) Disconnect the fog light wiring if the vehicle is equipped with them. Remove the vehicle front bumper, grill, and headlight assemblies. If the vehicle is equipped with tow hooks, remove the front two 12mm bolts holding each hook to it's bracket. (Do not remove the remaining bolt from the tow hooks.)
- (1b.) Remove the two 10mm nuts holding each sway bar bracket to its respective frame rail near the front suspension cross member. Swing the sway bar down and remove the spacer plate from each sway bar bracket. (The spacer plates will not be reinstalled with the plow mounting frame (1).
- (1c.) Cut out and discard a section of the plastic lower bumper and air dam 38" wide and up to the bottom edge of the inner steel bumper frame work.



All fasteners should remain loose or "finger tight" until all components have been attached to Vehicle or installation instructions specify tightening.



This vehicle may or may not have tow NOTE hooks depending on model and/or option packages.

## 2. MOUNTING FRAME

- (2a.) VEHICLES WITHOUT TOW HOOKS: Reinstall the front bumper back onto the vehicle. Fasten loosely with the top original equipment nuts only. Place the holes in the vertical flange of a bumper mounting bracket (3) onto the bumper mounting studs on the back side of each frame rail bracket. Fasten using the original equipment nuts. Lift the mounting frame (1) up under the front of the vehicle with the slotted holes in the front brackets lined up with the holes in each bumper mounting bracket (3). Fasten loosely using 1/2"-13 x 1-1/2" bolts (4), 1/2" flat washers (5), 1/2" lock washers (6), and 1/2"-13 nuts (7).
- (2b.) VEHICLES WITH TOW HOOKS: Reinstall the front bumper back onto the vehicle. Fasten loosely with the original equipment nuts. Lift the mounting frame (1) up under the up under the front of the vehicle with the slotted holes in the front brackets lined up with the holes in the bottom surface of the tow hooks. Fasten loosely using the original equipment 12mm fasteners removed previously.
- (2c.) ALL VEHICLES: Swing the sway bar up so that the holes in it's mounting brackets line up with the slotted holes in the rear brackets of the mounting frame (1) and the bolts through the frame rails. Fasten using the original equipment 10mm nuts on the sway bar brackets, with the mounting frame (1) rear brackets sandwiched between the frame rails and sway bar brackets.
- (2d.) Align and center the vehicle bumper and plow mounting frame (1) then fully tighten all original equipment and any additional installed fasteners.
- (2e.) Reconnect the fog light wiring if the vehicle is equipped with them. Reinstall the vehicle grill and headlight assemblies after the vehicle side plow wiring harness and plow head light wiring adapters are completely connected.

### **3. FINAL ASSEMBLY AND INSPECTION**

Inspect the mounting attachment bolts to be certain that they are all in place and that they are all tight.

4. OPTIONAL PLUG MOUNT BRACKET INSTALL



**NOTE** Install the Plug Mount Bracket if the harness will be mounted on the frame kit, otherwise, the harness may be routed through the grill, bumper, etc.

Using (2) 10-32 x 3/4" hex bolts and nylon locknuts, fasten the Plug Mount Bracket to the Plug Mount Bracket Mounting Tab located on the drivers side of the frame kit receiver. The included 8-32 hardware is used for mounting the hi-amp battery leads to the Plug Mount Bracket, if used.

